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|------------------------------------------------------|------------------------|--------------------------------------|
| <b>TEST REPORT</b>                                   | <b>PRODUCT:</b>        | <b>4390M</b>                         |
| FORD ESB-M3G76-B2 (2005-SEP-26)                      | <b>TEST SUBSTRATE:</b> | 20% Talc-Filled Polypropylene, & ABS |
| DOCUMENT TITLE: TAPE, POLYESTER - PRESSURE SENSITIVE | <b>REPORT DATE:</b>    | 06/26/23                             |

| <u>PARAGRAPH</u>                       | <u>REQUIREMENT</u> | <u>ABS Results</u> | <u>20% Talc-Filled Polypropylene Results</u> |
|----------------------------------------|--------------------|--------------------|----------------------------------------------|
| 3.6 180° PEEL ADHESION [ASTM D 1000] ❶ |                    |                    |                                              |
| 3.6.1 Immediate                        | 219 N/m Minimum    | 1074 N/m           | 864 N/m                                      |
| 3.6.2 72 hour dwell                    | 657 N/m Minimum    | 1392 N/m           | 1377 N/m                                     |
| 3.6.3 5 Thermal Cycles                 | 438 N/m Minimum    | 1201 N/m           | 1464 N/m                                     |
| 3.7 MIGRATION STAIN ❷                  | None               | N/A                | N/A                                          |
| 3.8 LINER REMOVAL                      | 55 N/m Maximum     | 28.2 N/m           |                                              |

❶ Adchem adhesive system backed exposed-side with 1 mil PET film

❷ Not Tested. Requires current production white enameled panel prepared per FLTM BI 103-02.

APPROVED:

Original Test Date: 1/17/22  
Berry Global Technical Service Department

*Conditioning and Testing per FORD ESB-M3G76-B2*